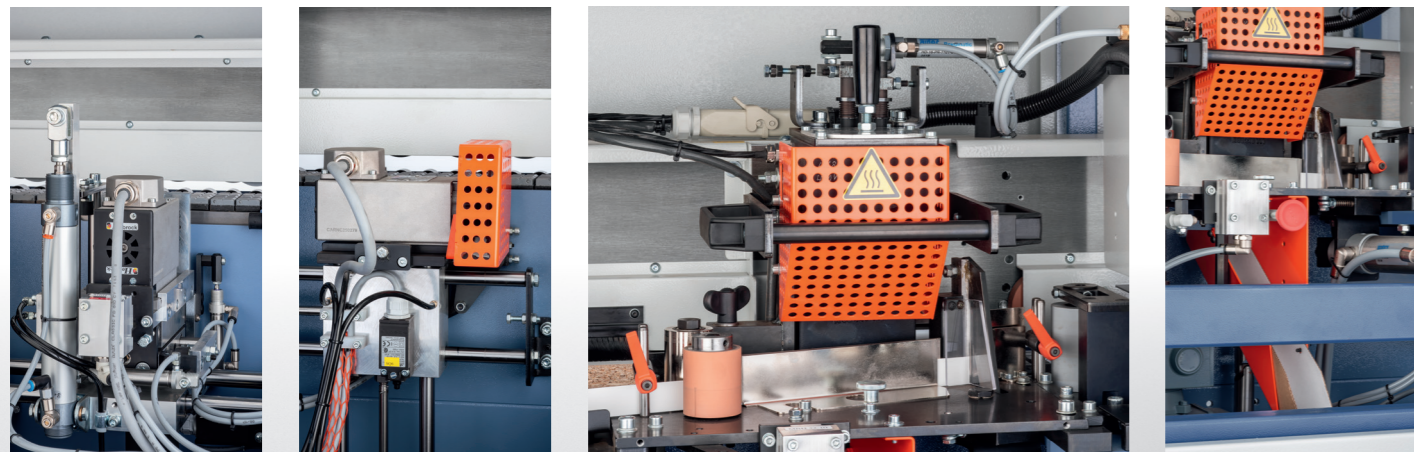


Surface scraper with unique dual-tracing

**Trade users need practical solutions.**

Hebrock edgebanders have been developed with the specific requirements of modern trade users in mind. More and more owner-run trade operations are being won over by the sophisticated engineering, precise edge processing (including complete finishing) and convenient operator controls (such as touch-screen operated control units) of Hebrock's edgebanders. Optional features can be added to create just the machine the intended application requires. Hebrock edgebanders are thoroughly practical solutions made in Germany and combine excellent performance with unbeatable quality.



Corner rounding unit

Trim saw

Pot interchange mount

Adhesive interchanger

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# FLEXIBLE COMBINATIONS TO MEET YOUR REQUIREMENTS. F2 | F4 | F5



Options and feature packages	F2	F4	F5
Pre-milling unit	●	●	●
Milling unit	●	●	●
Trim saw	●	●	●
Corner rounding unit	—	●	●
Surface scraper	○	●	●
Radial profile shaper	—	○	●
Buffer unit	—	—	●
Pneumatic roll cutting station (shears-type design, Hebrock system)	●	●	●
Conveyor chain with permanently attached special links	●	●	●
Double roller overhead pressure system (ball-bearing mounted)	●	●	●
Workpiece support (folds out to front)	●	●	●
Fast-heating glue pot (low maintenance, Teflon-coated)	●	●	●
Touch screen SPS control	○	○	○
Pot interchange mount including adhesive interchanger for PUR processing	○	○	○

- Standard
- Option
- not included

Additional features available on request.



EDGE BANDERS MADE IN GERMANY



# SOPHISTICATED EDGE BANDING TECHNOLOGY FOR THE TRADE F2 | F4 | F5

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# THE PERFECT START F2 |

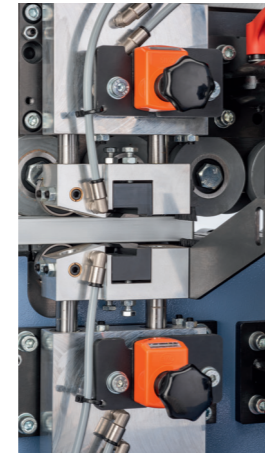


### Space-saving design with impressive specification.

You couldn't wish for a better start in edgebanding. Not only is the 3.3 m long F2 affordable and frugal in its footprint, but it also includes the equipment you need to achieve perfect edges from the very outset: DIA-assembled pre-milling cutters ensure workpieces are ideally prepared for edgebanding. Features include a pre-milling unit (to 2 mm), fast-heating glue pot, trim saw, top and bottom milling units and optional surface scraper. Finish edges to perfection – right from the very beginning.



DIA-assembled pre-milling cutters



Surface scraper (option)

### F2 – technical profile

Max. edge thickness:	2 mm
Min./max. workpiece thickness:	8 – 50 mm
Min. workpiece length:	approx. 160 mm
Feed rate:	7 m/min.
Startup time:	approx. 3.5 min.
Power consumption:	Ø approx. 5.9 kW
Power supply:	400 V/3 phase/50 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 3350x1300x1400 mm (LxWxH)
Weight:	approx. 620 kg
Extraction outlet:	Ø 1 x 140 mm



# COMPLETE PROCESSING WITH SPARKLING RESULTS F4 |



### First class technology for complete edgebanding.

Anyone wanting to produce completely finished edges in a machine with a space-saving 4 m footprint length need look no further than the Hebrock F4. Even the standard specification includes pre-milling, edge processing and a surface scraper. The radial profile shaper is available as an option for edge finishing. The F4 is very convenient to use too thanks to the optional SPS touch screen control unit. Add the adhesive interchanger (colour change) accessory and the F4 can even work with PUR. Enjoy complete edge finishing – right from the very beginning.



Corner rounding unit



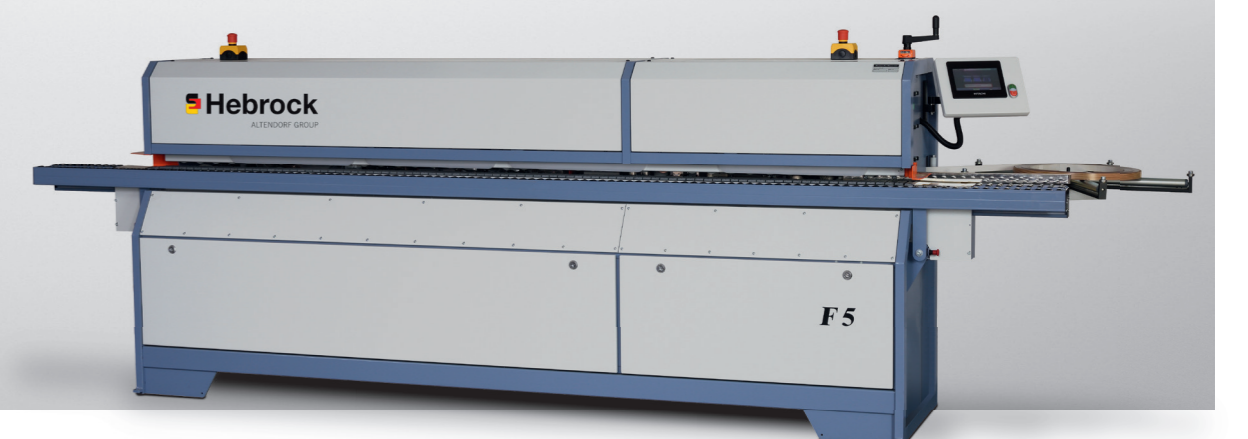
Radial profile shaper (option)

### F4 – technical profile

Max. edge thickness:	2 mm
Min./max. workpiece thickness:	8 – 50 mm
Min. workpiece length:	approx. 160 mm
Feed rate:	7 m/min.
Startup time:	approx. 3.5 min.
Power consumption:	Ø approx. 7.4 kW
Power supply:	400 V/3 phase/50 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 4050x1300x1400 mm (LxWxH)
Weight:	approx. 820 kg
Extraction outlet:	Ø 1 x 140 mm



# POWERFUL ALL-IN-ONE F5 |



### Maximum performance for edgebanding in trade settings.

If you need maximum performance, the Hebrock F5 is the solution of choice for edgebanding in demanding trade settings. The F5 includes all of the components you need to meet your edge processing requirements in full every step of the way: pre-milling unit, pressure zone, trim saw, milling unit, radial profile shaper, corner rounding unit, surface scraper, buffer unit. Its impressive specification and the scope this provides for adding and exchanging processing units mean that the F5 can be configured to your specific requirements with great flexibility. Discover for yourself how the Hebrock F5 creates the perfect edge from material cutting to final post processing.



Buffer unit



SPS touchscreen (option)

### F5 – technical profile

Max. edge thickness:	2 mm
Min./max. workpiece thickness:	8 – 50 mm
Min. workpiece length:	approx. 160 mm
Feed rate:	7 m/min.
Startup time:	approx. 3.5 min.
Power consumption:	Ø approx. 7.4 kW
Power supply:	400 V/3 phase/50 Hz
Table height:	approx. 900 mm
Machine dimensions:	approx. 4300x1300x1400 mm (LxWxH)
Weight:	approx. 900 kg
Extraction outlet:	Ø 1 x 140 mm

